C02	C(7-E1.14-V2B) .2
NIPPON SODA CO **WO 9741116-A1	
96.12.26 96JP-356866(+96JP-131170) (97.11.06) CU7D 413/10, A01N 43/56	α
New 4-(1,2-isoxazol-5-yl)-benzoylpyrazole derivatives - are	44
herbicides with high safety towards crops e.g. wheat (Jpn)	
C98-013843 N(AL AM AT AU AZ BA BB BG BR BY CA CH CN CU	a a
CZ DE DK EE ES FI GB GE HU IL IS JP KE KG KR KZ	
LC LK LR LS LT LU LV MD MG MK MN MW MX NO	· L
NZ PL PT RO RU SD SE SG SI SK TJ TM TR TT UA UG	
US UZ VN) R(AT BE CH DE DK EA ES FI FR GB GR IE	1 2 V
IT KE LS LU MC MW NL OA PT SD SE SZ UG)	
Addri Data: ADACHI H TANAKA K YAMAGIICHI M	, s
	D = 1 6C allown or 1 6C haloalbowy
TAKAHACHI A YAMADA S	$N_1 = 1$ -UC AINOA) OI 1-UC HAIOAINOA), $N_2 = 1$ -UC AIL-IC AIL-IC AIL-IC AIL
97,02,10 97WO-JP00340, 96,11,13 96JP-317153, 96,11,13	K ₂ = naio, 1-oc naioaikyi, 1-oc aikyiniio, 1-oc aikyisuipiiiiyi oi 1-oc aikvisiiphonyi
96JP-317154	$R_3 = H \text{ or } 1.6C \text{ alkyl};$
	R_4 - R_6 = H, 1-6C alkyl or 1-6C haloalkyl.
4-(1,2-Isoxazol-5-yl)-benzoylpyrazole denvatives of formula (1) and	
their salts are new.	USE
	(I) are herbicides.
	WO 9741116-A+

<u>ADVANTAGE</u>

(I) are selective with high safety towards crops such as wheat and com.

<u>PREPARATION</u>

E

EXAMPLE

2-Methoxy-4-methanesulphonyl-3-(3-methyl-1,2-isoxazol-5-yl) benzoyl chloride (0.82g) in CH₂Cl₂ (3ml) was added dropwise to 1-ethyl-5-hydroxy-pyrazole (0.41g) and NEt₃ (0.56g) in CH₂Cl₂ (10ml) and the mixture was stirred for 1 hour at room temperature. Work-up including silica gel chromatography gave 20 mg 1-ethyl-5-hydroxy-4-

{2-methoxy-3-(3-methyl-1,2-isoxazol-5-yl}-4-methanesulphonyl-benzoyl}-pyrazole, m.pt. 194-196 °C.

HERBICIDAL DATA

(I: R₁ = OMe; R₂ = SO₂Me; R₃, R₄=Me; R₅, R₆ = H) at 63g/ha gave 100% control of *Echinochloa crus galli* and *Xanthium strumarium* with no phyotoxicity towards wheat.(CBB) (40pp1839DwgNo.0/0) SR:AU9336481 AU9646655 AU9988130 EP282944 EP629623 JP2173 JP5515530 US4885022 US5468722 WO9318031 WO9626206

WO 9741116-A